

	L.E.	L.E.	L.E.	L.E.	L.E.	L.E.	L.E.	L.E.	L.E.
R1					IDLER			IDLER	IDLER
R2					ON	ON(PART TIME/DEFAULT)		IDLER	OFF
R3					ON	ON		ON	OFF
B1					ON	ON		ON	OFF
R4					ON	ON		ON	OFF
R5					ON	ON		ON	ON
B2					ON	ON		ON	ON

S₁	—	LONG CONTROL SENSOR	R₁	—	IDLER ROLLERS
S₂	—	STACK DOINE SENSOR	R₂	—	1ST DRIVE ROLLERS
S₃	—	INTAKE SENSOR	R₃	—	2ND DRIVE ROLLERS
S₄	—	OUTPUT SENSOR	R₄	—	3RD DRIVE ROLLERS
S₅	—	PRE-SEPARATION SENSOR	R₅	—	TAKE AWAY ROLLERS

— DRIVE BELTS — DRIVE BELTS

**L.E. = LEADING EDGE
OF ENVELOPE**

FIG. 1B

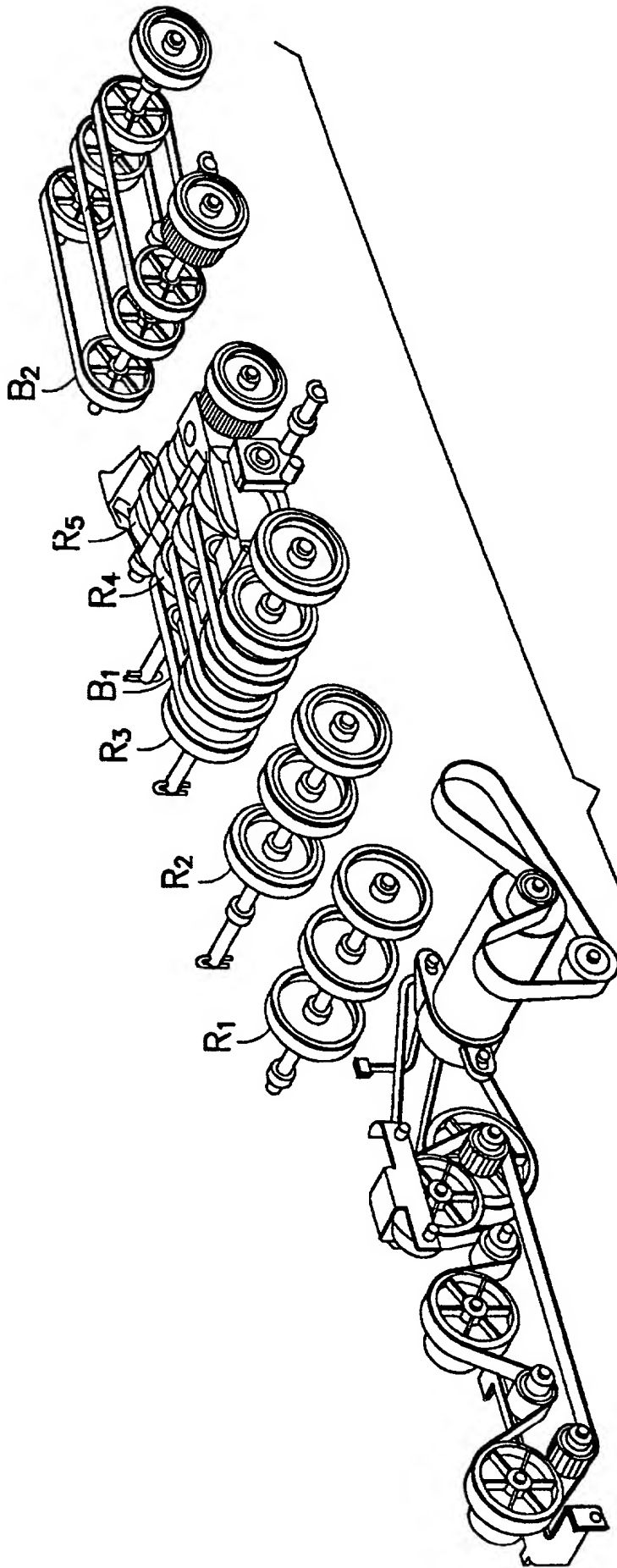


FIG.2

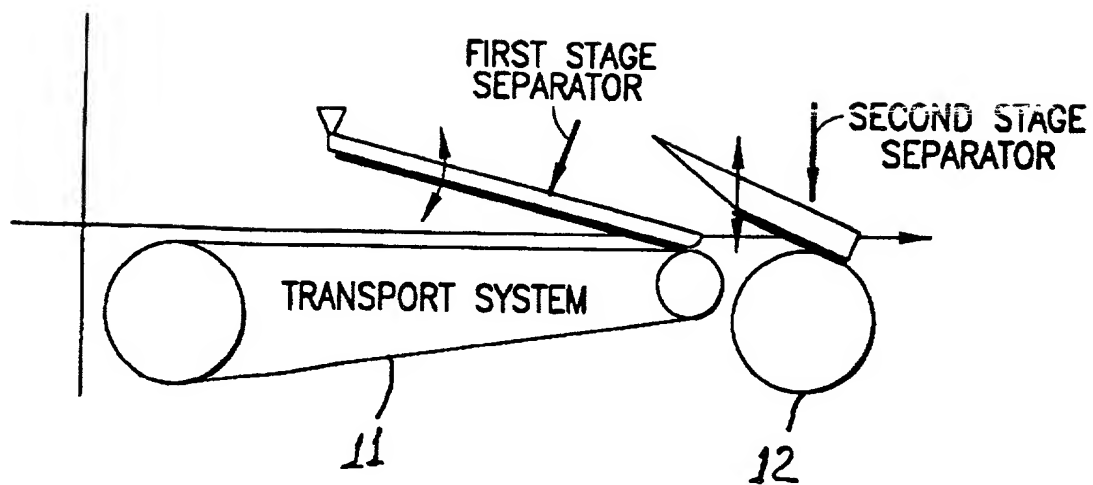


FIG.3

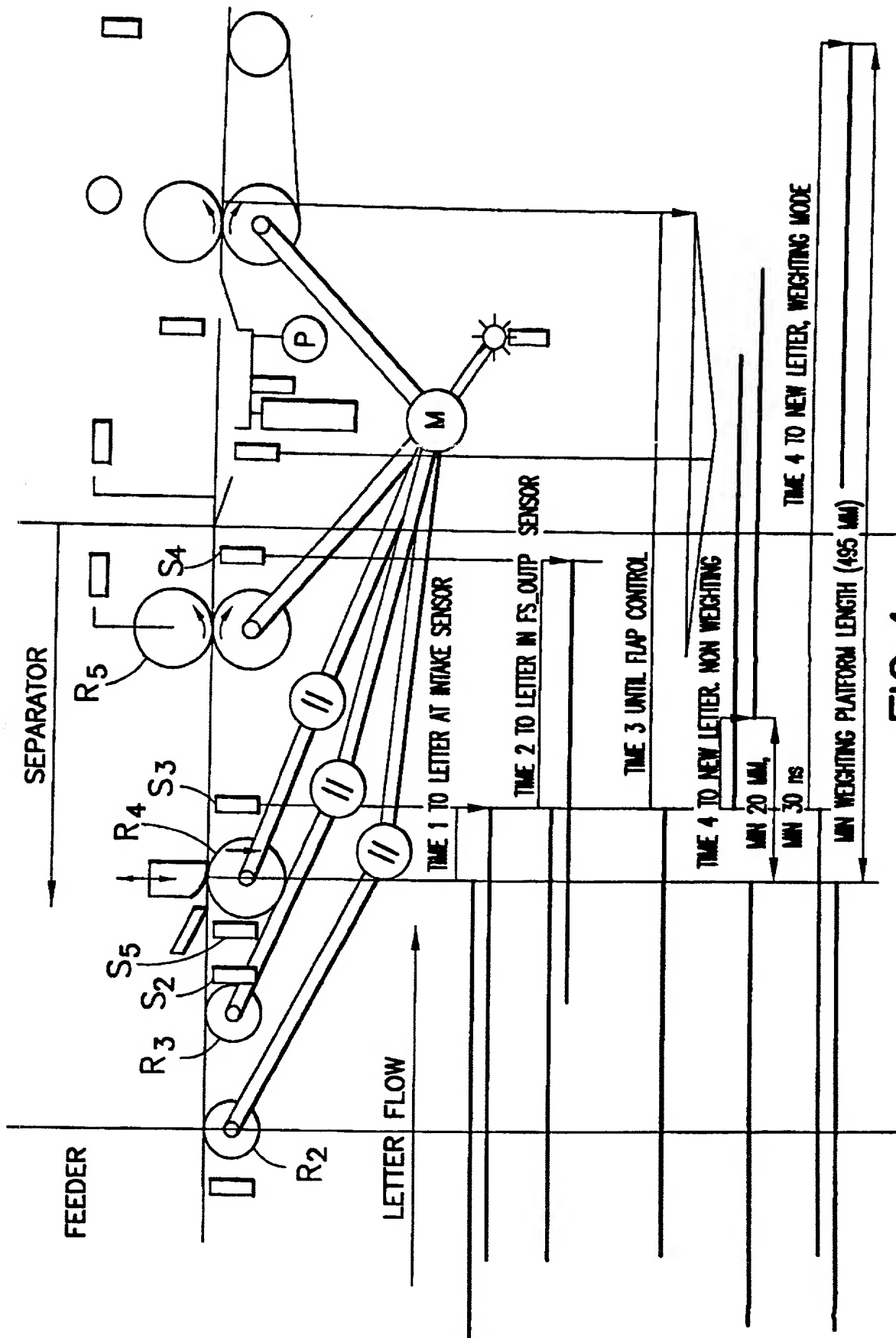


FIG. 4

